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D139-816-011
Job Sheet 185828



Part No: D139-816-011

Job Qty: 1 pcs

Part Name: Lightweight Interior Ceiling Panels



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG DSI9686 REV A , DSI9691 REV A , IIN-D139-816 REV'D SHEET 27 IPP Rev A 12/05/07 New Release
DL IPP Rev. B 12/11/08 Update dwg. DL IPP Rev. C Dwg. Update 13/07/09 DL ver:DD IPP REV:D 13.12.23
AS PER IIN REV.D DD VERF:JFS IPP REV E 14.04.01 AS PER DSI9686 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	P.C.	APR 15 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S203622



Part: D139-816-011

Job No: 185828

Serial No/Batch: S203622

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH12-54 Issue 1 FAA STC SR03251NY 13/02/19, EASA ST

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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	12/7/18	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	
				QC 4 - 69	
				QC 4 - 9	DAS
				QC 4 - 46	78
130 Packaging 3-1 - Stock - B4B	1 pcs	12/7/18	0.00 0.00	Packaging 3 - 1 - B4B	9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	1 pcs	12/7/18	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89
140 QC 21 - FG	1 pcs	12/7/18	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
Part Op 110 - (Pick Kit)					9-89
Descriptions: 120 - (QC4- 100% inspect kits for completeness)					
130 - Package as per PPP D139-816-011 Identify and Stock Location:					
135 - (Document Control) Photocopy blue file & type labels as per PPP D139-816-011 CHG006					
140 - (QC21- Final Inspection - Work Order Release)					

OCT 03 2019

OCT 03 2019

10/3/2019

10/3/2019

FLG back

OCT 03 2019

OCT 03 2019

009279

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2351-20-21-C3C	Stud	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5007945
50-009-2	Grommet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5045188
AN970-3	Washer	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5082334
BT1.5I-M	Tie Wrap	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	51129238
BT3LH-L	Tie Wrap	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5059091
CB200	Acrylic Adhesive, 3.5G	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	518862
CS125-1032-8AACR	Stud	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	M130273
D4634-041	Fwd, Center Ceiling Panel Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5182324
D4634-043	Middle, Center Ceiling Panel Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5182338
D4634-045	Aft, Center Ceiling Panel Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5182332
D4635-041	Fwd Ceiling Panel Assembly, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5162218
D4635-042	Fwd Ceiling Panel Assembly, RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5162208
D4635-043	Aft Ceiling Panel Assembly, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5162103
D4635-044	Aft Ceiling Panel Assembly, RH	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5162104
D4636-043	Receptacle Bracket Assembly	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5019402X6 5179156
D4636-11	Bracket	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5004430
D4636-5	Bracket	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5122033
D4636-7	Retainer Plate	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5011929
D4636-9	Template	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	512418
D4648-1	Template	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5009014
D4653-041	Vent Manifold Assembly	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5032851
D4653-11	Clamp	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5126889
D4664-7	Spacer	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5132061
D4712-043	Bracket Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5022948
D4716-1	Duct Hose	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5136088
D4716-3	Duct Hose	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5136088
D4716-5	Duct Hose	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5163215
D4728-057	Ps7J1 Jumper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131553
D4728-063	Cabin Temp Sensor Jumper Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124186
D5032-1	Velcro Strip 2.0W	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5084095X6 5126654
D5032-2	Doubler	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5003282
D5032-3	Doubler	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5003364
D5078-1	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5012836
MS21042L3	Nut	35 Ea (35 ea)	110-Packaging 1 - Pick Kit	5153462
MS24694-S51	Screw	36 Ea (36 ea)	110-Packaging 1 - Pick Kit	5133343
MS27039-1-15	Screw	21 Ea (21 ea)	110-Packaging 1 - Pick Kit	5112438
NAS1149D0316J	Washer	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	M134162-2
NAS1149D0332J	Washer	34 Ea (34 ea)	110-Packaging 1 - Pick Kit	5135473
NAS1149D0663J	Washer	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5093380

Missing

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	2351-20-21-C3C	16	77	0
	50-009-2	16	149	0
	AN970-3	10	155	0
	BT1.5I-M	24	312	0
	BT3LH-L	12	435	0
	CB200	3	26	0
	CS125-1032-8AACR	2	36	0
	D4634-041	1	0	0
	D4634-043	1	0	0
	D4634-045	1	0	0
	D4635-041	1	0	0
	D4635-042	1	0	0
	D4635-043	1	0	0
	D4635-044	1	0	0
	D4636-043	16	6	0
	D4636-11	10	25	0
	D4636-5	16	63	0
	D4636-7	4	5	0
	D4636-9	1	3	0
	D4648-1	1	6	0
	D4653-041	6	8	0
	D4653-11	6	20	0
	D4664-7	3	17	0
	D4712-043	2	10	0
	D4716-1	2	14	0
	D4716-3	4	16	0
	D4716-5	6	25	0
	D4728-057	1	6	0
	D4728-063	1	5	0
	D4730-020-035	24	63	0
	D5032-1	16	44	0
	D5032-3	16	47	0
	D5078-1	1	12	0
	MS21042L3	35	1,850	0
	MS24694-S51	36	237	0
	MS27039-1-15	21	279	0
	NAS1149D0316J	5	418	0
	NAS1149D0332J	34	2,738	0
	NAS1149D0663J	6	1,012	0
Part Specifications				
Specifications could not be found.				